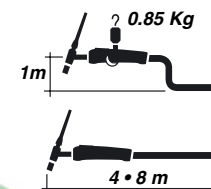


# ERGOTIG 20-25

T I G R A N G E

## TECHNICAL DATA

Voltage class	L
Inert gas	Argon
Duty cycle 100% DC	250
Duty cycle 100% AC	220
Electrodes Ø mm	0.5 ÷ 3.2
Cooling	Water cooled
Max. liquid temp. C	60
Water min. flow rate l/min	1,2
Max. inlet pressure bar	4
Min. inlet pressure bar	2
Gas flow rate l/min	7 ÷ 18



	SINTIG 20	DUALTIG 20	m
	SV1401	SV2401	4
FITTING	SV1801	SV2801	8
M12x1			
	SV1402	SV2402	4
FITTING	SV1802	SV2802	8
3/8G			

	FREE 20	AUTOTIG 20	m
		SX4401	4
FITTING		SX4801	8
M12x1			
	SV4402	SX4402	4
FITTING	SV4802	SX4802	8
3/8G			

	SINTIG 25	m
	SW1401	4
FITTING	SW1801	8
M12x1		
	SW1402	4
FITTING	SW1802	8
3/8G		

Additional KIT	Ø
TT0101	1.6
TT0102	2.4

### DECLARATION OF CONFORMITY

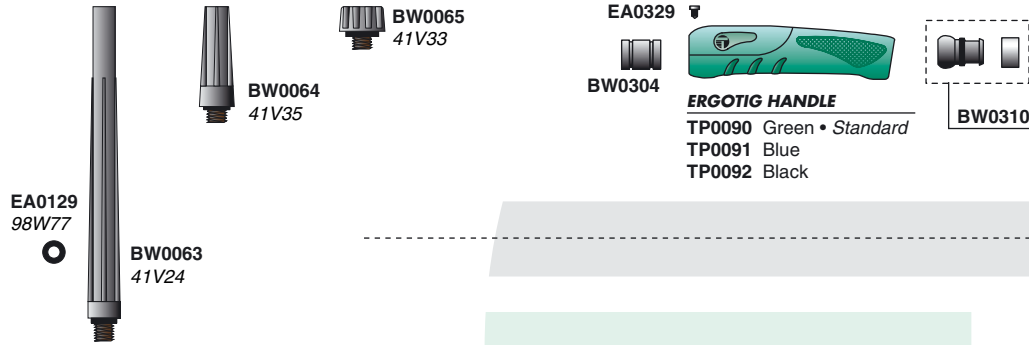
The undersigned company Trafimet - Via del Lavoro, 8 - 36020 Castegnero (VI) - Italy - declares that the product identified and described on this page complies with standard EN 60974-7 in accordance with the requirements contemplated by directive EEC 73/23 low voltage.



EN 60974-7

*trafimet*<sup>®</sup>

*your welding partner*



- Ø 0.5 TD0003-05 13N20
- Ø 1.0 TD0003-10 13N21
- Ø 1.6 TD0003-16 13N22
- Ø 2.0 TD0003-20
- Ø 2.4 TD0003-24 13N23
- Ø 3.2 TD0003-32 13N24

- Ø 0.5 TE0003-05 13N25
- Ø 1.0 TE0003-10 13N26
- Ø 1.6 TE0003-16 13N27
- Ø 2.0 TE0003-20
- Ø 2.4 TE0003-24 13N28
- Ø 3.2 TE0003-32 13N29

- Ø 0.5 TE0005-05 45V41
- Ø 1.0 TE0005-10 45V42
- Ø 1.6 TE0005-16 45V43
- Ø 2.4 TE0005-24 45V44
- Ø 3.2 TE0005-32 45V45

